

Date: Thursday, 2/1/2007 2:50:13 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: OUTLET WELDMENT ASSEMBLY		
Job Number	: 30582					
Estimate Number	: 12694					
P.O. Number	: N/A		Part Number	: D2303		
This Issue	: 2/1/2007	S.O. No. : N/A	Drawing Number	: D2303 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: N/A		Material	: N/A		
Written By			Due Date	: 3/15/2007 Qty: 4 Um: Each		
Checked & Approved By						
Comment	: Est Rev:A New Issue 07-02-01 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D22913	Heater Tube 4"	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Heater Tube 4" Batch: 330599		<i>KE 07-03-13</i>
2.0	D2293	Heater Tube 6"	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Heater Tube 6" Batch: 330620		<i>KE 07-03-13</i>
3.0	D2318	Heater Support	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Heater Support Batch: 331099		<i>KE 07-03-13</i>
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
	Comment: LARGE FABRICATION RESOURCE 1 1-Weld as per Dwg D2303 USING DT 2303 A/R AL ROD Batch: M100237		<i>KE 07-03-13</i>
5.0	QC5	INSPECT WORK TO CURRENT STEP	
	Comment: INSPECT WORK TO CURRENT STEP		<i>07-03-15 (4)</i>

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W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: HP Date: 07/03/130  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: OUTLET WELDMENT ASSEMBLY
Job Number: 30582		Part Number: D2303
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC9	VISUAL WELDING INSPECTION 
Comment: VISUAL WELDING INSPECTION		01-03-15 (4)
7.0	OUTSIDE SERVICE	OUTSIDE SERVICES 
Comment: Sub-Contracting PURCHASING Issue P/O: 3334 RED Anodize weldment as per Dwg D2303 Ensure Certificate of Conformity is attached		C 207/03/16 (4)
8.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached		P 07/3/23 (4)
9.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		180703-27 (4)
10.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location:		180703-27 (4)
11.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		180703-30 (4)
Job Completion 		180703-30

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

COPY /  
ORIGIN

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>RSW</i>	APPROVED <i>BW</i>	DRAWING NO. D2303	REV. C SHEET 1 OF 2
DATE 94.11.02		TITLE OUTLET WELDMENT ASSEMBLY	SCALE
C	96.01.26	REMOVED REV FROM PART LIST	

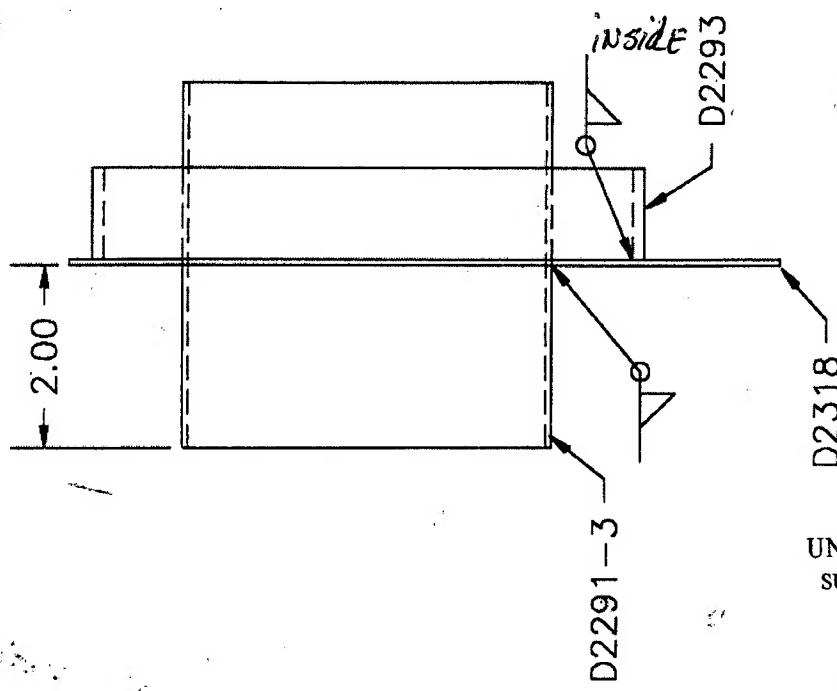
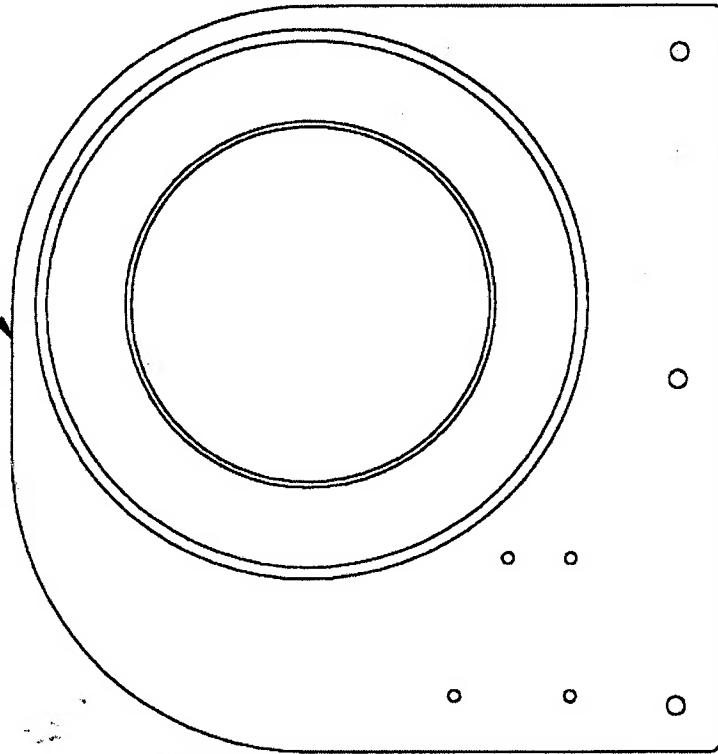
QTY	Part No.	Description
X	D2303	OUTLET WELDMENT ASSEMBLY
1	D2291-3	4" HEATER TUBE
1	D2293	6" HEATER TUBE
1	D2318	HEATER SUPPORT

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *30582*

**DART**COPY ISSUE  
DRAFT

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2303	REV. C SHEET 2 OF 2
DATE 94.11.02		TITLE OUTLET WELDMENT ASSEMBLY	SCALE

D2318



FINISH: ANODIZE

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WORK ORDER  
NO. 30582

**ANODISATION et PEINTURE TNM INC.**FACTURE  
INVOICE

21 chemin de l'Aviation, QC H9R 4Z2

Telephone: (514) 429-7777 Fax: (514) 429-5108

Certifié ISO 9001-2000 / ISO 9001-2000 certified

Certifié NADCAP / NADCAP certified

53941

22-Mar-2007

**CLIENT / CUSTOMER:****DART AEROSPACE LTD.**

1270 ABERDEEN STREET

HAWKESBURY ONTARIO

K6A 1K7

**PURCHASE ORDER /  
NO. DE COMMANDE: 00003336****CONDITIONS / TERMS:****NET 30 JOURS / NET 30 DAYS**

1	4	4	D2302	B30581	\$22.50	\$90.00
2	4	4	D2303	B30582	\$22.50	\$90.00
						<b>SUB TOTAL:</b> \$180.00
						<b>TPS/GST:</b> \$10.80
						<b>TVQ/PST:</b> \$0.00
						<b>TOTAL AMOUNT DUE:</b> \$190.80

No de TPS / GST #: 891559734 RT

No de TVQ / QST #: 1019307154 TQ000

CERTIFICAT DE CONFIRMITE EMIS POUR CHAQUE PROCEDURE

CERTIFICATE OF COMPLIANCE ISSUED FOR EACH PROCESS

En cas de perte ou de dommages dû à la valeur intrinséque de certaines responsabilité se limitera à deux fois la valeur du traitement des pièces perdues ou endommagées.

Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.